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> Revision: 1.2 Date: 20/07/06

01 - IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND THE COMPANY/UNDERTAKING

ISCEON® MO49 (R413A) PRODUCT NAME

SUPPLIER Harp International Limited

Gellihirion Industrial Estate

Pontypridd CF37 5SX United Kingdom

Telephone: +44 (0) 1443 842255 +44 (0) 1443 841805 Fax:

EMERGENCY TELEPHONE NUMBER: +44 (0) 1865 407333 (24 HOUR)

02 - COMPOSITION/INFORMATION ON INGREDIENTS

COMPOSITION / INFORMATION ON

INGREDIENTS

Mixture of: TETRAFLUOROETHANE (R-134a) OCTOFLUOROPROPANE (R-218)

ISOBUTANE (R-600a)

03 - HAZARDS IDENTIFICATION

MOST IMPORTANT HAZARDS

HEALTH EFFECTS

Contains liquefied gas. Contact with liquid may cause frostbite and injury to the cornea.

May have a narcotic effect at high concentrations.

PHYSICAL AND CHEMICAL HAZARDS

Heating will cause a rise in pressure with a risk of bursting. On combustion, toxic gases are released.

CLASSIFICATION/SPECIFIC HAZARDS

According to EEC criteria, this product is not classified as a "hazardous preparation".

04 - FIRST AID MEASURES

INHALATION Move the affected person to the fresh air.

Make affected person rest.

Oxygen or artificial respiration should be administered if breathing stops.

Call a doctor immediately. In case of persistent problems:

Consult a doctor.

SKIN CONTACT Contact of liquid with skin:

Rinse immediately with plenty of warm water.

Immediately remove contaminated clothing and footwear.

If clothing is stuck do not pull it off.

Cover the affected area with a sterile dressing.

Transfer to hospital immediately.

EYE CONTACT Contact of liquid with eyes:

Wash immediately, abundantly and thoroughly with water.

Consult an ophthalmologist immediately.

INGESTION Not specifically applicable (gas).

PROTECTION OF FIRST-AIDERS In case of insufficient ventilation, wear suitable respiratory equipment.

INFORMATION FOR DOCTORS Do not administer catecholamines (because of the cardiac effect caused by the product).

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05 - FIRE-FIGHTING MEASURES

SPECIFIC HAZARDS Pressurised container. On heating there is a risk of bursting due to internal pressure build

NOT flammable. However, it may present a risk in the case of a fire. Toxic vapours

(halogen compounds) are released

SPECIFIC METHODS Stay upwind.

Evacuate personnel away from fumes. Cool containers/tanks with water spray.

Prohibit all sources of sparks and ignition - Do not smoke.

EXTINGUISHING MEDIA

Suitable All extinguishing agents can be used.

Unsuitable None. If there is a fire close by, use suitable extinguishing agents.

SPECIAL PROTECTIVE EQUIPMENT

FOR FIRE-FIGHTERS

Wear self-contained breathing apparatus and protective suit.

06 - ACCIDENTAL RELEASE MEASURES

PERSONAL PROTECTION Avoid contact with skin and eyes.

Do not inhale vapours.

In enclosed areas: ventilate or wear self-contained breathing apparatus (risk of anoxia).

Remove all sources of ignition. No naked flames. Do not smoke.

Heavy vapours. Shut off low-level openings in the vicinity (ventilation shafts, drains etc.)

Prevent product from entering cellars, basements or pits.

Stop the leak.

Ventilate spillage area. Ventilate basements.

ENVIRONMENTAL PRECAUTIONS Prevent product from spreading into the environment.

Contain the spilled material by bunding.

METHODS FOR CLEANING UP

Recover as much of the product as is possible. Recovery

Cleaning/Decontamination Allow residual product to evaporate. Incinerate at a licensed installation. Disposal

07 - HANDLING AND STORAGE

Technical measures/Storage conditions

HANDLING

Storage and handling precautions applicable to products: Technical measures/Precautions

GAS UNDER PRESSURE.

Ensure appropriate exhaust and ventilation at machinery. Avoid ignition sources and contact with hot surfaces - DO NOT SMOKE.

Safe handling advice **STORAGE**

Store at room temperature in the original container.

Keep away from heat and sources of ignition.

Keep away from naked flames, hot surfaces and sources of ignition.

Keep in a cool, well ventilated place.

Protect full containers from sources of heat to avoid over-pressurisation.

Store at temperatures below 45°C.

Alkali metals. Incompatible products

Alkaline earth metals

Magnesium. Powdered metals.

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PACKAGING MATERIALS

Recommended Ordinary steel. Stainless steel.

Aluminium alloys containing more than 2% of magnesium. Prohibited

Magnesium and its alloys. Zinc and its alloys.

08 - EXPOSURE CONTROLS/PERSONAL PROTECTION

ENGINEERING MEASURES Ensure good ventilation of the work station.

CONTROL PARAMETERS

OES: 1000ppm (4200 mg/m³). (Long term exposure limit – 8h TWA reference period). Exposure limits

(for tetrafluoroethane).

PERSONAL PROTECTION EQUIPMENT

Respiratory protection In case of insufficient ventilation wear suitable respiratory equipment.

Hand protection Protective gloves insulated against the cold.

Eye protection Safety glasses. Skin and body protection Impermeable clothing.

Specific hygiene measures Avoid contact with skin and eyes and inhalation of vapours.

Do not smoke.

09 - PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE Compressed liquefied gas

COLOUR colourless **ODOUR** ether-like (slightly)

not applicable pН -35.0°C **BOILING POINT** FLASH POINT Not applicable

OXIDISING PROPERTIES Non oxidising material according to EEC criteria.

VAPOUR PRESSURE (20°C): 0.683 MPa (6.83 bar)

SPECIFIC GRAVITY (20°C) : 1214 kg/m^3

SOLUBILITY

Water Slightly soluble. Soluble in: In organic solvents common solvents

10 - STABILITY AND REACTIVITY

STABILITY Stable at ambient temperature and under normal conditions of use.

CONDITIONS TO AVOID Avoid contact with flames and red hot metallic surfaces. May decompose.

METALS TO AVAOID Alkali metals.

Alkaline earth metals Magnesium. Powdered metals.

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HAZARDOUS DECOMPOSITION

PRODUCTS On combustion or on thermal decomposition (pyrolysis) releases:

(Fluorinated compounds). (Hydrofluoric acid).

11 - TOXICOLOGICAL INFORMATION

Effects following high level exposure: ACUTE SYMPTOMS

Headaches. Dizziness.

Loss of consciousness.

Possible effects following high level exposure:

Cardiac disorders.

Possibility of cardiac arrest.

LOCAL EFFECTS Contact with liquefied gas causes frostbite.

Contact with liquefied gas causes injury to the cornea.

FURTHER INFORMATION Not classified as a hazardous substance according to EEC criteria.

12 - ECOLOGICAL INFORMATION

BEHAVIOUR IN THE ENVIRONMENT

Mobility

PERSISTENCE/DEGRADABILITY

BIOACCUMULATION

DESTINATION OF THE PORODUCT

ECOTOXICITY

Effects on the aquatic environment

Ultimate destination of the product : AIR

Product is volatile when in aqueous solution.

No information available.

No information available.

Not bioaccumulable.

13 - DISPOSAL CONSIDERATIONS

WASTE FROM RESIDUES

Prohibition

DESTRUCTION/DISPOSAL Consult manufacturer or supplier for information regarding recovery and recycling of the

Do not allow the product to be released into the environment.

product.

If recovery is not possible:

Incinerate at a licensed installation.

CONTAMINATED PACKAGING

Decontamination/Cleaning

De-gas.

Destruction/Disposal Re-useable containers:

Return to the supplier. Disposable containers:

Dispose of at an authorised land fill site.

NOTE: The users attention is drawn to the possible existence of local regulations regarding

disposal.

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14 - TRANSPORT INFORMATION

INTERNATIONAL REGULATIONS

Land:

-rail/road (RID/ADR): UN number: 3163.

Class: 2.2

Hazard identification number: 20.

Labelling: 2.2

Sea (IMO/IMDG): Class: 2.2.

UN number: 3163.

Labelling: 2 NON FLAMMABLE GAS.

Marine pollutant: NO

Air (ICAO–IATA): Class: 2.2.

UN number: 3163.

Labelling: 2 NON-FLAMABLE GAS.

Cargo aircraft: Packing instruction: 200 Quantity: 150kg. Passenger aircraft: Packing instruction: 200 Quantity: 75kg.

-United Kingdom: Rail/road Substance identification number: 3163.

Classification for conveyance: NON-FLAMABLE COMPRESSED GAS.

The above regulatory prescriptions are those valid for the date of publication of this sheet. Given the possible evolution of transport regulations for hazardous materials, it would be

advisable to check their validity with your sales office.

15 - REGULATORY INFORMATION

LABELLING

EEC Regulations Mandatory labelling (self-classification) of hazardous preparations: Not applicable.

-R phrases No R phrases.

-S phrases S 24/25: Avoid contact with skin and eyes.

S 41: In the case of fire and/or explosion do not breathe fumes.

NOTE: The regulatory information given above only indicates the principle regulations

specifically applicable to the product described in the Safety Data Sheet. The user's attention is drawn to the possible existence of additional provisions which complete these

regulations.

Refer to all applicable national, international and local regulations or provisions.

16 - OTHER INFORMATION

RECOMMENDED USES Refrigerant.

FURTHER INFORMATION

Registration numbers All the constituents in this preparation are registered in the EINECS inventory.

All the constituents in this preparation are registered in the TSCA inventory.

SAFETY DATA SHEET

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NOTE

This information contained within this safety data sheet applies only to the Harp International Limited product to which it relates. The information provided is based upon our best knowledge at the time that this safety data sheet was published.

The information is believed to be accurate and is given in all good faith.

When used in other preparations, in formulations or in mixtures, it is necessary to ascertain if the classification of the hazards have changed. The attention of users is drawn to the possibility of creating other hazards when the product is used for purposes other than that for which it is recommended. In such cases a complete reassessment should be made by user.

This safety data sheet should only be used and reproduced in order that the necessary measures may be taken relating to the protection of health and safety at work and relating to the protection of environment.

The reference to the legislative, regulatory and codes of practice documents must not be considered as exhaustive.

It is the responsibility of handlers of the product to pass on the totality of the information contained within this document to any subsequent persons who will come into contact with, handle or use the product in any way.

They should check the adequacy of the information contained in the safety data sheet received before passing it onto their customers.

End of document