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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier	
Product name	R1234ze
REACH registration number	01-0000019758-54
CAS No.	29118-24-9
EC No.	471-480-0
1.2 Relevant identified uses of	f the substance or mixture and uses advised against
Product use	Refrigerant
	Industrial uses: Uses of substances as such or in preparations at industrial
	sites
	Professional uses: Public domain (administration, education, entertainment,
	services, craftsmen)
Restricted use	Consumer uses: Private households (= general public = consumers)
Description	Gas
1.3 Details of the supplier of	the safety data sheet
Company	Harp International Limited
Address	Gellihirion Industrial Estate
	Pontypridd
	Rhondda Cynon Taff
	CF37 5SX
	UK
Web	www.harpintl.com
Telephone	+44 (0) 1443 842 255
Fax	+44 (0) 1443 841 805
Email	harp@harpintl.com

1.4 Emergency telephone number		
Emergency telephone number	+44 (0) 1270 502 891	
	24 hours	

safety@harpintl.com

SECTION 2: Hazards identification

Email of competent person

2.1 Classification of the substance or mixture

Classification – EC 1272/2008	Compressed gas: H280			
2.2 Label elements				
Hazard pictograms				
Signal word	Warning			
Hazard statement	H280 – Contains gas under pressure; may explode if heated			
Precautionary statement	P410+P403 – Protect from sunlight. Store in a well-ventilated place.			
2.3 Other hazards				
Other hazards	Asphyxiant in high concentrations. May cause cold burns/frostbite.			

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3.1 Substances

EC 1272/2008

Chemical name	CAS No.	EC No.	REACH registration number	Concentration (%w/w)	Classification
1,3,3,3-	29118-24-9	471-480-0	01-0000019758-54	90-100%	Compressed gas:
Tetrafluoroprop-1-ene					H280

The purity of the substance in this section is used for classification only and does not represent the actual purity of the substance as supplied.

SECTION 4: First aid measures

4.1 Description of first aid measures

Inhalation	Move the exposed person to fresh air
Eye contact	Rinse immediately with plenty of water
Skin contact	Frostbite: treat as thermal burns
Ingestion	Ingestion is not considered a potential route of exposure
4.2 Most important symptoms a	nd effects, both acute and delayed
Inhalation	Symptoms may include loss of mobility/consciousness. Victim may not be
	aware of asphyxiation. Respiratory arrest.
Eye contact	Contact with liquefied gas can cause damage due to evaporative cooling
Skin contact	Contact with liquefied gas can cause damage due to evaporative cooling
Ingestion	Ingestion is not considered a potential route of exposure
4.3 Indication of any immediate	medical attention and special treatment needed
Inhalation	If you feel unwell, seek medical advice
Eye contact	Seek medical attention if irritation or symptoms persist
Skin contact	Thaw frosted parts with lukewarm water. Do not rub affected area. Get
	immediate medical advice/attention.
Ingestion	Ingestion is not considered a potential route of exposure

SECTION 5: Firefighting measures

5.1 Extinguishing media

	This product is not flammable in air under ambient conditions of temperature and pressure. Use extinguishing media appropriate to the surrounding fire conditions.
5.2 Special hazards arising from	the substance or mixture
5.3 Advice for firefighters	At high temperature, toxic and/or corrosive fumes may be produced by thermal decomposition (gaseous hydrogen fluoride (HF), carbon oxides).
	Wear self-contained breathing apparatus and protective clothing. Heat may cause the containers to explode. Keep fire exposed containers cool by spraying with water. Fire exposed containers may vent contents through pressure relief devices. In case of fire nearby, remove exposed containers.

Revision: 1 Revision date: July 2020 SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

or resonal pressures, protective equipment and emergency protectures			
	Ensure adequate ventilation of the working area. Avoid contact with skin		
	and eyes. Evacuate personnel to a safe area. Wear self-contained breathing		
	apparatus and protective clothing. Vapours are heavier than air. Prevent		
	from entering sewers, basements or workpits. Do not enter confined spaces		
	where gas may have accumulated.		
6.2 Environmental precautions			
	Prevent further leakage or spillage if safe to do so.		
6.3 Methods and material for co	ntainment and clean up		
	Allow to evaporate. Provide adequate ventilation.		
6.4 Reference to other sections			
	See section 8 Exposure controls / personal protection		

See section 13 Disposal considerations

SECTION 7: Handling and storage

7.1 Precautions for safe handling

	Only experienced and properly instructed persons should handle gases under pressure. Protect containers from physical damage. Do not drag, roll,
	slide or drop. Do not remove or deface labels. Adopt best manual handling considerations when handling, carrying and dispensing. Secure cylinders in an upright position at all times. Close valves when not in use and when empty. Ensure adequate ventilation of the working area. Do not allow backfeed into the container. Avoid contact with skin and eyes. When using, do not eat, drink or smoke. Never use direct flame or electrical heating device to raise the pressure of the container.
7.2 Conditions for safe storage, i	•
	Keep containers tightly closed. Keep in a cool, dry, well-ventilated area. Store in correctly labelled containers. Keep away from sources of ignition – no smoking. Store out of direct sunlight. Storage temperature: <50°C.
Suitable packaging	Stainless steel, steel.
7.3 Specific end use(s)	
	See section 1.2 Relevant identified uses of the substance or mixture and uses advised against for further information.

SECTION 8: Exposure controls/personal protection

Component	CAS No.		Value type	Exposure limit values	Source
			(form of exposure)		
Tetrafluoropropene	291	18-24-9		Not listed in EH40	
8.2 Exposure controls					
Appropriate engineering contr	ols	Is Ensure adequate ventilation o		the working area. Oxygen d	etectors should
	be used		when asphyxiating	gases may be released. S	Systems under
	pressure should be regularly checked for leaks.				
Individual protection measures Wear prot		otective clothing			

8.1 Control parameters – exposure limit values

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Eye/face protection	Approved safety goggles
Skin & body protection	Wear suitable gloves. Wear safety shoes when handling containers.
Respiratory protection	Wear suitable respiratory protection equipment when necessary
Occupational exposure controls	Keep away from food, drink and animal feedstuffs.
Hygiene protection	Good industrial hygiene and safety procedures. Do not eat, drink or smoke
	when using the product.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance - Physical state	Gas		
Appearance - Form	Liquefied gas		
Colour	Colourless		
Odour	Slight ethereal		
Odour threshold	No data available		
рН	Not applicable		
Melting point	-156°C		
Boiling point / range	-19°C		
Flash point	Not applicable		
Evaporation rate	Not applicable		
Flammability (solid, gas)	This product is not flammable		
Upper explosion limit / Lower	Not applicable		
flammability limit			
Vapour pressure	4271 hPa (20°C)		
Vapour density	4 (air = 1)		
Relative density	1.17 g/cm ³ (21.2°C)		
Solubility(ies)			
Water solubility	0.373 g/l		
Partition coefficient:			
n-octanol/water	1.6		
Auto-ignition temperature	368°C		
Decomposition temperature	No data available		
Viscosity			
Viscosity, kinematic	No data available		
Explosive properties	Not applicable		
Oxidising properties	Not applicable		
9.2 Other information			
Molecular weight	114.04 g/mol		

SECTION 10: Stability and reactivity

10.1 Reactivity

	Stable under normal conditions
10.2 Chemical stability	
	Stable under normal conditions. The gaseous product in the presence of
	air can form, under certain conditions of temperature and pressure, a
	flammable mixture.

Revision: 1 Revision date: July 2020 10.3 Possibility of hazardous reactions No data is available on this product 10.4 Conditions to avoid Keen away from heat and sources of ign

10.4 Conditions to avoid	
	Keep away from heat and sources of ignition. Avoid contact with flames
	and red hot metallic surfaces.
10.5 Incompatible materials	
	Alkali metals, strong oxidizing agents.
10.6 Hazardous decomposition products	
	Under normal conditions of storage and use, hazardous decomposition products should not be produced.
	At high temperature, thermal decomposition can give rise to toxic and corrosive products.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

5	
Acute toxicity	As with other volatile aliphatic halogenated compounds, through vapour
	accumulation and/or inhalation of large quantities, the product can cause
	loss of consciousness and cardiac disorders aggravated by stress and lack
	of oxygen. Risk of mortality.
Skin corrosion/irritation	Ejection of liquefied gas: frostbite possible
Serious eye damage/irritation	Ejection of liquefied gas: frostbite possible
Respiratory or skin sensitisation	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No data available
Reproductive toxicity	No data available
STOT single exposure	No data available
STOT repeated exposure	No data available
Aspiration hazard	No data available
Repeated or prolonged exposure	No data available

SECTION 12: Ecological information

12.1 Toxicity

	No data available	
12.2 Persistence and degradability		
	Not readily biodegradable	
12.3 Bioaccumulative potential		
	No bioaccumulation expected	
12.4 Mobility in soil	12.4 Mobility in soil	
	No data available	
12.5 Results of PBT and vPvB assessment		
	No data available	
12.6 Other adverse effects		
	Contains fluorinated greenhouse gases. When discharged in large quantities may contribute to the greenhouse effect. Global warming potential: 7	

Revision: 1 Revision date: July 2020 SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of in accordance with all local and national regulations. Avoid discharges to atmosphere. Refer to manufacturer/supplier for information
on recovery/recycling. Dispose of container via supplier only.
EWC code: 14 06 01* Chlorofluorocarbons, HCFC, HFC

SECTION 14: Transport information

Hazard pictograms



14.1 UN number

	UN 3163
14.2 UN proper shipping name	
	LIQUEFIED GAS N.O.S.
14.3 Transport hazard class(es)	
ADR/RID	
Class	2
Labels	2.2
Hazard No. (ADR)	20
Tunnel category	(C/E)
Emergency action code	2TE
IMDG	
Class	2.2
EmS No.	F-C, S-V
ΙΑΤΑ	
Class	2.2
Packing instruction	200
14.4 Packing group	
	-

14.5 Environmental hazards	
Environmental hazards	Not applicable
Marine pollutant	Not classified as a marine pollutant
14.6 Special precautions for user	
	Avoid transport on vehicles where the load space is not separated from the driver's compartment. Ensure container valves are closed, not leaking and caps in place. Ensure containers are firmly secured. Ensure adequate air ventilation.
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	
	Not applicable

Revision: 1 Revision date: July 2020 SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Regulations	REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF
	THE COUNCIL of 18 December 2006 concerning the Registration,
	Evaluation, Authorisation and Restriction of Chemicals (REACH),
	establishing a European Chemicals Agency, amending Directive
	1999/45/EC and repealing Council Regulation (EEC) No 793/93 and
	Commission Regulation (EC) No 1488/94 as well as Council Directive
	76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC,
	93/105/EC and 2000/21/EC.
15.2 Chemical safety assessment	

CSA has been carried out

SECTION 16: Other information

Other information

Text of Hazard Statements in	H280: Contains gas under pressure; may explode if heated.
Section 3	
Reference materials	HSE publication EH40/2005 Workplace exposure limits (latest edition)
Changes from previous versions	-
Further information	
	The information supplied in this safety data sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made of its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the material in the user's end product, if applicable.