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1. Identification of the substance / preparation and company / undertaking

Product name HFO-1234yf, 2,3,3,3-Tetrafluoroprop-1-ene

REACH registration number 01-0000019665-61

Company Harp International Ltd

Gellihirion Industrial Estate

Pontypridd

Rhondda Cynon Taff

CF37 5SX

Tel: +44 (0) 1443 842255 Fax: +44 (0) 1443 841805 Email: harp@harpintl.com

Emergency phone number +44 (0) 1270 502891 (24 hour)

Use Refrigerant

2. Hazards identification

Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008/EC (CLP/GHS)

Flammable gases 1

H220 Extremely flammable gas

H280 Contains gas under pressure; may explode if heated

Classification according to Directive 67/548/EEC & 1999/45/EC

F+ Extremely flammable R12 Extremely flammable

Label elements

Labelling Pictograms





Signal word Danger

Hazard statements

H220 Extremely flammable gas

H280 Contains gas under pressure; may explode if heated

Precautionary statements

Precautionary statements

P281 Use personal protective equipment as required

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.

P260 Do not breathe dust/fumes/gas/mist/vapours/spray
P308 + P313 If exposed or concerned: Get medical advice/attention
P410 + P403 Protect from sunlight. Store in a well-ventilated place

P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely

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P381 Eliminate all ignition sources if safe to do so

Potential health effects

Skin Rapid evaporation of the liquid may cause frostbite

Eyes May irritate eyes

Ingestion Unlikely route of exposure

Inhalation High vapour concentrations can cause headaches, dizziness, drowsiness

and nausea and may lead to unconsciousness

Chronic exposure None known

General advice Warning: Container under pressure

Potential environmental effects

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal

3. Composition / information on ingredients

Substance / mixture: Substance

CAS number 754-12-1 EC No (from EINECS) 468-710-7

4. First aid measures

Description of first aid measures

General advice First aider needs to protect himself. Wear self-contained breathing

apparatus if entering contaminated area. Take off all contaminated

clothing immediately.

Inhalation Remove to fresh air and seek medical aid. If breathing is irregular or

stopped, administer artificial respiration. If unconscious place in

recovery position and seek medical advice.

Skin contact Rapid evaporation of the liquid may cause frostbite. In case of contact

with liquid, thaw frosted parts with water, then remove clothing carefully. Wash with plenty of water. Wash contaminated clothing

before reuse. Consult a physician.

Eye contact Protect unharmed eye. Immediately flush eyes thoroughly with water

for at least 15 minutes. Call a physician immediately.

Ingestion Rinse mouth. Call a physician immediately.

Notes to physician

Treatment Adrenaline derivatives are contra-indicated. Treat symptomatically.

5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media Alcohol-resistant foam, dry powder. Use water spray or fog to control

fire fumes.dioxide.

Unsuitable extinguishing media Carbon dioxide

Special hazards arising from the substance or mixture

Specific hazards Exposure to fire may cause cylinder to explode.

Extremely flammable. Some risk may be expected of corrosive and

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> toxic decomposition products. In case of fire, hazardous decomposition products may be produced such as carbon monoxide, hydrogen halides, carbonyl halides, pyrolysis products containing fluoride. Cool closed containers exposed to fire with water spray. Heating will cause pressure rise with risk of bursting and subsequent explosion.

Advice for fire fighters

Specific methods

If possible, stop flow of product. Move container away or cool with water from a protected position. Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire. Prevent water used in emergency cases from entering sewers and drainage systems.

Special protective equipment

Normal firefighters' equipment consists of an appropriate SCBA (open-circuit positive pressure compressed air type) in combination with fire kit. Equipment and clothing to the following standards will provide a suitable level of protection for firefighters.

EN 469:2005: Protective clothing for firefighters. Performance requirements for protective clothing for firefighting., EN 137 Respiratory protective devices — Self-contained open-circuit compressed air breathing apparatus with full face mask — Requirements, testing, marking., EN 15090 Footwear for firefighters., EN 443 Helmets for firefighting in buildings and other structures., EN 659 Protective gloves for firefighters.

Further information In case of fire, evacuate area. Fight remotely due to the risk of

explosion.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Consider the risk of potentially explosive atmospheres. Evacuate area. Ensure adequate air ventilation. Wear selfcontained breathing apparatus when entering area unless atmosphere is proved to be safe. Eliminate ignition sources. Prevent from entering sewers, basements and work pits, or any place where its accumulation can be dangerous.

Environmental precautions

Try to stop release. The product evaporates readily. Prevent product from entering drains.

Methods and materials for containment and cleaning up

Eliminate all sources of ignition. Use low-sparking hand tools and explosion proof electrical equipment. Allow to evaporate.

Additional advice

Inform the responsible authorities in case of gas leakage or of entry into waterways, soil or drains. Pay attention to the spread of gases especially at ground level (gas is heavier than air) and to the direction of the wind.

Reference to other sections

See also sections 8 and 13.

7. Handling and storage

Precautions for safe handling

Exhaust ventilation at the object is necessary. Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Use suitably rated explosion-proof equipment. Take precautionary measures against static discharges. Do not smoke while handling product. Consider the use of only non-sparking tools. Protect containers from physical damage; do not drag, roll, slide or drop. When moving containers, even for short distances, use appropriate equipment eg. trolley, hand truck, fork truck etc. Never attempt to repair or modify container valves or safety relief devices. Damaged valves should be reported immediately to the supplier. Never use direct flame or electrical heating

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devices to raise the pressure of a container. Refer to supplier's handling instructions.

Advice on protection against fire and explosion

Keep product and empty container away from heat and sources of ignition. Fire or intense heat may cause violent rupture of packages. Use suitably rated equipment.

Hygiene measures

Provide adequate ventilation. Do not smoke. When using, do not eat or drink.

Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a cool, well-ventilated place. Containers should be protected against falling down. Protect from warmth. Do not store at temperatures exceeding 50°C. Keep away from direct sunlight.

8. Exposure controls / personal protection

Control parameters No occupational exposure limit

Derived No Effect Levels (DNEL)

	Components	Exposure	Type	Value	Population	Effects
I	2,3,3,3-	Long term	DNEL	273mg/m^3	Workers	Systemic
	Tetrafluoroprop-1-ene	inhalation				

Predicted No Effect Concentrations (PNEL)

Type	Environmental compartment	Value
PNEC	Fresh water	0.1 mg/l
PNEC	Intermittent release	1.0 mg/l

Occupational exposure controls

The Personal Protective Equipment must be in accordance with EN standards: respirator EN 136, 140, 149; safety glasses EN 166; protective suit EN 340,463, 468, 943-1, 943-2; gloves EN 374; safety shoes EN-ISO 20345.

Environmental exposure controls

Handle in accordance with local environmental regulations and good industrial practices.

Engineering measures Highly effective exhaust ventilation.

Personal protective equipment

Respiratory protection Remarks: In case of insufficient ventilation, wear suitable respiratory

equipment to EN 136.

Hand protection Wear suitable gloves to EN 374 when handling.

Eye protection Wear suitable eye protection to EN 166 when handling.

Skin and body protection Wear suitable protective equipment

9. Physical and chemical properties

Form Compressed liquefied gas

Appearance/colour Colourless

Odour Slight, ethereal odour

Molecular weight114 g/molBoiling point-29.4°CFlash pointNot applicable

Flammability (solid, gas) Extremely flammable gas. Method: Flammability (gases)

Auto-ignition temperature 405°C

Lower explosion limit 6.2 % (V) lower flammability limit **Upper explosion limit** 12.3 % (V) upper flammability limit

Vapour pressure 4.8 bar at 20°C

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Relative density, gas (Air = 1) 4 pH 7

Solubility in water 198.2 mg/l at 24°C Method: 92/69/EEC, A.6 **Partition coefficient (n-octanol/water)** log Pow 2.15 Method: 92/69/EEC, A.8

Evaporation rate Not determined **Oxidising properties** Not applicable

Explosive propertiesExplosive acc. EU legislation: Not explosive.
Explosive acc. transp. reg.: Not explosive.

10. Stability and reactivity

Reactivity Unreactive under normal conditions

Chemical stability Stable under normal conditions

Possibility of hazardous reactions Can form potentially explosive atmosphere in air. May react violently

with oxidants.

Conditions to avoid Do not pierce or burn, even after use. Do not spray on a naked flame or

any incandescent material. Avoid heat, flames and sparks. No smoking.

May react with alkaline and alkaline-earth metals. May react with light

metals. May react with aluminium.

Hazardous decomposition products Risk of formation of toxic pyrolysis products containing fluorine.

Carbon monoxide, carbon dioxide, carbonyl halides, hydrogen halides.

11. Toxicological information

Information on toxicological effects

Acute oral toxicity Not applicable
Acute dermal toxicity Not applicable

Acute inhalation toxicity LC50/rat, value: >405000 ppm. Exposure time: 4 h

Skin irritation Not classified as an irritant Eye irritation Not classified as an irritant

Sensitisation This substance is not classified as a sensitizer.

Repeated dose toxicity Rat, exposure route: inhalation. No known effects from this product.

No known effects from this product.

Genetic toxicity in vitro Test type: Ames test in vitro: Method: OECD Test Guideline

471Mutagenic

Genetic toxicity in vivo Test type: Chromosome aberration Method: OECD Test Guideline 474

Mammalian Erythrocyte Micronucleus Test) Result: Negative.

Assessment mutagenicity Not genotoxic overall.

Assessment carcinogenicity No evidence of carcinogenic effects.

Toxicity to reproduction/fertility Species: Rat. Route of application: Inhalation. Value type:

NOAEL. Value: 50.000 ppm

Assessment toxicity to reproduction No indication of toxic effects.

Developmental toxicity/teratogenicity Species: Rat. Route of application: Inhalation. Value type: NOAEC

(maternal toxicity). Value: ≤ 50000 ppm. Method: OECD Test

Guideline 414 (Prenatal Developmental Toxicity Study).

Assessment teratogenicity No indication of teratogenic effects.

Other relevant toxicity information Test type: Cardiac sensitisation threshold limit 120000 ppm

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12. Ecological information

Ecotoxicity effects

		Species	Value	Exposure time	Comment
Toxicity to fish	LC50	Cyprinus carpio	>197	96 h	Not harmful to fish
•		(Carp)	mg/l		
Toxicity to	EC50	Scenedesmus	>100	72 h	Not harmful to algae
aquatic plants		capricornutum	mg/l		
		(fresh water algae)			
Acute toxicity	EC50	Daphnia magna	>100	48 h	Not harmful to
to aquatic		(water flea)	mg/l		invertebrates
invertebrates					

Persistence and degradability

Biodegradability Result: Not readily biodegradable

Biodegradation Biodegradation: < 5 %: Exposure time: 28 d: Method: OECD Test

Guideline 301F (Manometric Respirometry Test)

Further information

Additional ecological information An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Bio accumulative potential Study scientifically unjustified.

Mobility in soil Study scientifically unjustified. Results of PBT and vPvB assessment Not classified as PBT or vPvB.

Other adverse effects

Global Warming Potential GWP When discharged in large quantities may contribute to the greenhouse

effect. GWP = 4

Ozone Depleting Potential ODP ODP = 0

13. Disposal considerations

Product Dispose according to legal requirements

Packaging Legal requirements are to be considered in regard of reuse or disposal

of used packaging materials

Further information Provisions relating to waste: EC Directive 2006/12/EC; 91/689/EEC

Regulation No. 1013/2006

14. Transport information

ADR/RID

Class 2
Classification code 2F
UN number 3161
Labels 2.1

Proper shipping name LIQUIFIED GAS, FLAMMABLE, N.O.S.

(2,3,3,3-TETRAFLUOROPROP-1-ENE)

Hazard number 23 Environmentally hazardous No

IATA

Class 2.1 UN number 3161 Hazard labels 2.1

Proper shipping name LIQUIFIED GAS, FLAMMABLE, N.O.S.

(2,3,3,3-TETRAFLUOROPROP-1-ENE)

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IMDG

Class 2.1 UN number 3161 Hazard labels 2.1

Proper shipping name LIQUIFIED GAS, FLAMMABLE, N.O.S.

(2,3,3,3-TETRAFLUOROPROP-1-ENE)

EmS number F-D,S-U Marine pollutant No

Packaging group instructions P200

15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

Other inventory information

Country	Legislation	Information	
US	Toxic Substances Control Act	On TSCA inventory	
Australia	Industrial Chemical (Notification & Assessment) Act	Not in compliance with inventory	
Canada	Canadian Environmental Protection Act (CEPA)	This product contains the following	
	Domestic Substances List (DSL) (Can. Gaz. Part II, Vol.144)	components that are not on the	
		Canadian DSL or NDSL lists	
Japan	Kashin-Hou Law List	On the inventory or in compliance	
		with the inventory	
Korea	Existing Chemicals Inventory (KECI)	On the inventory or in compliance	
		with the inventory	
Philippines	The Toxic Substances and Hazardous and Nuclear Waste	Not in compliance with inventory	
	Control Act		
China	Inventory of Existing Chemical Substances	Not in compliance with inventory	
New	Inventory of Chemicals (NZIoC), as published by ERMA	Not in compliance with inventory	
Zealand	New Zealand		

16. Other information

Abbreviations

EC European Community
CAS Chemical Abstract Service
WEL Workplace Exposure Limit

MAK Maximale Arbeitsplatz-Konzentration

AGW Arbeitsplatzgrenzwert STEL Short Term Exposure Limit

Note

When using this document care should be taken as the decimal sign and its position complies with rules for the structure and drafting of international standards and is a comma on the line. As an example 2,000 is two (to three decimal places) and not two thousand, whilst 1.000 is one thousand and not one (to three decimal places).

This datasheet was prepared in accordance with Regulation (EC) No. 1907/2006.

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